



BN PRODUCTS-USA, LLC.

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DBD-20M Table-Top #6 Rebar Bender

No. 6, grade 60, rebar bending capacity, meets ACI 318-05



The DBD-20M is an excellent job site rebar bender that can be mounted on the back of a truck. It can also be used in a shop location. It is designed to bend rebar up to a #6 grade 60 rebar (20 mm) and you can run it off of a generator that is as small as 2000 Watts or use standard 120-volt power. The tool has an angle setting dial that is very easy to use. Simply rotate the dial to the degree bend you want in order to make your desired shape. Standard with the tool are four different size rollers for getting you the proper radius for the different sizes of rebar. A foot pedal is also included at no extra charge. The tool weighs just 90 pounds (41 Kg) and there are handles on both front and back for easy transportation. BN Products-USA backs this product with a one-year warranty.

Specifications

Model	DBD-20M	
Max. Bending Capacity	3/4" (# 6) (19 mm) Grade 60 Rebar	
Bending Angle	0-180°	
Bending Speed	7 seconds for a 180° bend	
Electric Power Supply	120 Volts, 50/60 Hz, 15 amps, 1725 watts	
Dimensions L x W x H (mm)	16.4" x 18" x 16.2" (420) x (462) x (415)	
Weight (Kg)	90 lbs (41)	

DBD-20M Rebar Bender Roller Selection Chart

Rebar Diameter Size	Center Roller	Moving Roller	# of Grade 60 Rebar Bent
# 6 (3/4") (19mm)	# 4 (3.71" diameter)	# 2 (2.65" diameter)	1 piece at one time
# 5 (5/8") (16 mm)	# 4 (3.71" diameter)	# 3 (2.93" diameter)	2 pieces at one time
# 4 (1/2") (13 mm)	# 3 (2.93" diameter)	# 5 (3.90" diameter)	3 pieces at one time
# 3 (3/8") (10 mm)	# 1 (2.22" diameter)	# 6 (4.80" diameter)	4 pieces at one time