



BN PRODUCTS-USA, LLC.

A Division of Benner-Nawman, Inc.

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TIGER TIER™



REBAR TYING MACHINE

BNT-40X PARTS GUIDE

(Digital Adjustment Display)



The BNT-X Tiger Tier™ series is the latest generation of award-winning rebar tying machines from BN Products-USA™. This is a lightweight and compact tool featuring an 18V lithium-ion high capacity battery, with brushless motors that reduce rebar tying time. This rebar tier is designed for one-handed operation - the easiest and most efficient way to tie rebar on a construction site.

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3450 Sabin Brown Road | Wickenburg, AZ 85390

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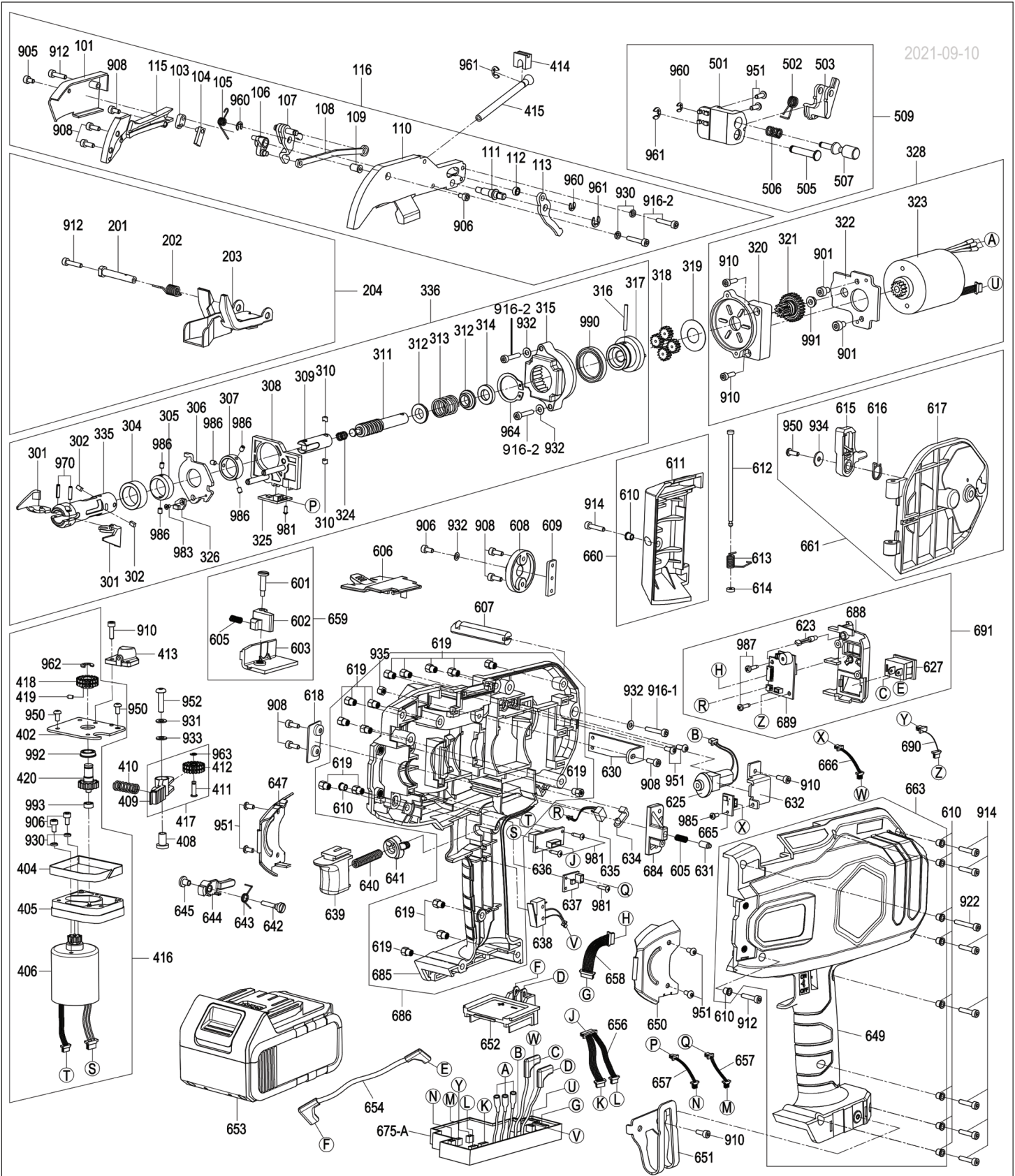
Products for the Construction Industry

3450 Sabin Brown Road • Wickenburg, AZ 85390

BNT-40X TIGER TIER™

9/10/2021 (DIGITAL)

2021-09-10



No.	Part Number	Description	QTY
101	BNT-40X-101	COVER PLATE ARM A	1
103	BNT-40X-103	CONNECTING PLATE 1	1
104	BNT-40X-104	FIXED CUTTER	1
105	BNT-40X-105	TORSION SPRING 1	1
106	BNT-40X-106	CUTTER	1
107	BNT-40X-107	CUTTER LEVER A	1
108	BNT-40X-108	CONNECTING ROD 1	1
109	BNT-40X-109	CUTTER SLEEVE	1
110	BNT-40X-110	ARM A UNIT	1
111	BNT-40X-111	SHAFT SCREW	1
112	BNT-40X-112	WASHER 4	1
113	BNT-40X-113	CUTTER LEVER C	1
115	BNT-40X-115	WIRE GUIDE A	1
116	BNT-40X-116	ARM A UNIT ASSY	1
201	BNT-40X-201	STOPPER SHAFT	1
202	BNT-40X-202	TORSION SPRING 3	1
203	BNT-40X-203	CURL GUIDE	1
204	BNT-40X-204	CURL GUIDE ASSY	1
301	BNT-40X-301	HOOK	2
302	BNT-40X-302	KEY A	2
304	BNT-40X-304	SLEEVE GUIDE	1
305	BNT-40X-305	CUTTING RING GUIDE	1
306	BNT-40X-306	CUTTING PLATE	1
307	BNT-40X-307	CUTTING RING WASHER	1
308	BNT-40X-308	TIP AXIS GUIDE ASSY	1
309	BNT-40X-309	TIP AXIS B	1
310	BNT-40X-310	KEY B	2
311	BNT-40X-311	TIP AXIS A	1
312	BNT-40X-312	PIN 1	2
313	BNT-40X-313	COMP. SPRING 2	1
314	BNT-40X-314	BUMPER	1
315	BNT-40X-315	INTERNAL GEAR	1
316	BNT-40X-316	PIN 5	1
317	BNT-40X-317	PLANET GAUGE UNIT	1
318	BNT-40X-318	PLANET GEAR	4
319	BNT-40X-319	GEAR PRESS WHEEL	1
320	BNT-40X-320	TWISTING MOTOR GEARBOX	1
321	BNT-40X-321	SUN GEAR UNIT	1
322	BNT-40X-322	MOTOR FIXING PLATE	1
323	BNT-40X-323	TWISTING MOTOR UNIT	1
324	BNT-40X-324	COMP. SPRING 1	1
325	BNT-40X-325	ROUTE PWB UNIT	1
326	BNT-40X-326	MAGNETIC PLATE	1
328	BNT-40X-328	TWISTING MOTOR ASSY	1
335	BNT-40X-335	SLEEVE A DD	1
336	BNT-40X-336	TWISTER ASSY DD	1
402	BNT-40X-402	PARTITION PLATE	1
404	BNT-40X-404	DUST-PROOF STRIP	1

No.	Part Number	Description	QTY
405	BNT-40X-405	FEEDING MOTOR GEARBOX	1
406	BNT-40X-406	FEEDING MOTOR UNIT	1
408	BNT-40X-408	HOLLOW PIN 1	1
409	BNT-40X-409	RELEASE LEVER	1
410	BNT-40X-410	COMP. SPRING 3	1
411	BNT-40X-411	STEP PIN 1	1
412	BNT-40X-412	FEEDING GEAR B2	1
413	BNT-40X-413	WIRE GUIDE C	1
414	BNT-40X-414	RUBBER BASE	1
415	BNT-40X-415	PIPE	1
416	BNT-40X-416	FEEDING MOTOR ASSY	1
417	BNT-40X-417	RELEASE LEVER ASSY	1
418	BNT-40X-418	FEEDING GEAR B1	1
419	BNT-40X-419	STEP PIN 4	1
420	BNT-40X-420	FEEDING GEAR SHAFT	1
501	BNT-40X-501	REEL PRESS D	1
502	BNT-40X-502	TORSION SPRING 7	1
503	BNT-40X-503	REEL PRESS A	1
505	BNT-40X-505	REEL PRESS CENTRE AXIS	1
506	BNT-40X-506	TORSION SPRING 7	1
507	BNT-40X-507	BN REEL PRESS LIMIT AXIS	1
509	BNT-40X-509	BN BRAKEING HOUSING ASSY	1
601	BNT-40X-601	STEP PIN 2	1
602	BNT-40X-602	RELEASE STOPPER	1
603	BNT-40X-603	REEL STOPPER	1
605	BNT-40X-605	COMP. SPRING 4	3
606	BNT-40X-606	WINDOW	1
607	BNT-40X-607	JOINT REEL MAGAZINE (X)	1
608	BNT-40X-608	REEL GUIDE	1
609	BNT-40X-609	FIXING PLATE 1	1
610	BNT-40X-610	HOLLOW PIN 7	11
611	BNT-40X-611	MOTOR COVER PLASTIC	1
612	BNT-40X-612	STEP PIN 3	2
613	BNT-40X-613	TORSION SPRING 5	1
614	BNT-40X-614	RUBBER WASHER	2
615	BNT-40X-615	REEL STOPPER	1
616	BNT-40X-616	TORSION SPRING 6	1
617	BNT-40X-617	REEL STAY	1
618	BNT-40X-618	STRENGTH PLATE	1
619	BNT-40X-619	NUT M3	15
623	BNT-40X-623	LED UNIT	1
625	BNT-40X-625	BN BRAKE MOTOR ASSY	1
627	BNT-40X-627	MAIN SWITCH UNIT	1
630	BNT-40X-630	FIXING PLATE 2	1
631	BNT-40X-631	JAW PIN	1
632	BNT-40X-632	BRAKE MOTOR PLATE	1
634	BNT-40X-634	SOCKET CAP	1
635	BNT-40X-635	SOCKET	1

No.	Part Number	Description	QTY
636	BNT-40X-636	FEEDING PWB UNIT	1
637	BNT-40X-637	SENSOR PWB D UNIT	1
638	BNT-40X-638	TRIGGER SWITCH	1
639	BNT-40X-639	TRIGGER	1
640	BNT-40X-640	COMP. SPRING 5	1
641	BNT-40X-641	TRIGGER LOCK	1
642	BNT-40X-642	BOLT	1
643	BNT-40X-643	TORSION SPRING 4	1
644	BNT-40X-644	SWITCH LEVER	1
645	BNT-40X-645	PIN 4	1
647	BNT-40X-647	COVER L UNIT	1
649	BNT-40X-649	FRAME R	1
650	BNT-40X-650	COVER R UNIT	1
651	BNT-40X-651	BELT HOOK	1
652	BNT-40X-652	ELECTRODE UNIT	1
653	BNTLI-20	BATTERY, BNT-40X/BNT58X 18V LI	2
654	BNT-40X-654	BATTERY CONNECTING WIRE	1
656	BNT-40X-656	FEEDING MOTOR CONNECT- ING WIRE	1
657	BNT-40X-657	SENSOR CONNECTING WIRE	2
658	BNT-40X-658	ADJUSTING CONNECTING WIRE	1
659	BNT-40X-659	REEL STOPPER ASSY	1
660	BNT-40X-660	MOTOR COVER ASSY	1
661	BNT-40X-661	REEL STAY ASSY	1
663	BNT-40X-663	FRAME R ASSY	1
665	BNT-40X-665	FEEDING-RESPONSE PWB UNIT	1
666	BNT-40X-666	BN CAM CONNECTING WIRE	1
675-A	BNT-40X- 675-A	MAIN PWB UNIT DD	1
684	BNT-40X-684	JAW	1
685	BNT-40X-685	FRAME L	1
686	BNT-40X-686	FRAME L ASSY	1
688	BNT-40X-688	DD ADJUSTING PLATE	1
689	BNT-40X-689	DD ADJUSTING PWB UNIT	1
690	BNT-40X-690	DD SCREEN CONNECTING WIRE	1
691	BNT-40X-691	MAIN SWITCH BASE ASSY DIGITAL	1
901	BNT-40X-901	HEX BOLT M4X6	2
905	BNT-40X-905	HEX BOLT M3X5	1
906	BNT-40X-906	HEX BOLT M3X6	7
908	BNT-40X-908	HEX BOLT M3X8	10
910	BNT-40X-910	HEX BOLT M3X10	5
912	BNT-40X-912	HEX BOLT M3X12	7
914	BNT-40X-914	HEX BOLT M3X14	8
916-1	BNT- 40X-916-1	SS HEX BOLT M3X16	1

No.	Part Number	Description	QTY
916-2	BNT- 40X-916-2	HEX BOLT M3X16	4
922	BNT-40X-922	HEX BOLT M3X22	1
930	BNT-40X-930	SPRING WASHER 03	4
931	BNT-40X-931	SPRING WASHER 4	1
932	BNT-40X-932	WASHER	10
933	BNT-40X-933	WASHER 2	1
934	BNT-40X-934	WASHER 3	1
935	BNT-40X-935	NUT M3 (T4)	1
950	BNT-40X-950	BUTTON HEAD SCREW M3X6	3
951	BNT-40X-951	BUTTON HEAD SCREW M3X8	10
952	BNT-40X-952	BUTTON HEAD SCREW M4X20	1
960	BNT-40X-960	E-RING 3	3
961	BNT-40X-961	E-RING 4	3
962	BNT-40X-962	E-RING 5	1
963	BNT-40X-963	E-RING 2	1
964	BNT-40X-964	C-RING 20	1
970	BNT-40X-970	SPRING PIN Ø2.5	2
981	BNT-40X-981	PAN-HEAD SCREW ST2.2X6	6
983	BNT-40X-983	COUNTERSUNK SCREW M2X4	1
985	BNT-40X-985	PAN-HEAD COUNTER SCREW M2X4	1
986	BNT-40X-986	HEX SCREW M3X3	5
987	BNT-40X-987	PAN-HEAD COUNTER SCREW M3X6	2
990	BNT-40X-990	BEARING 1	1
991	BNT-40X-991	BEARING 2	1
992	BNT-40X-992	BEARING 3	1
993	BNT-40X-993	BEARING 4	1
Not Shown	BNTLI-20C	CHARGER BATTERY BNT-40X 18V LI	1
Not Shown	BNEX-40X	ARM EXTENSION OPTION	1
Not Shown	BNH-40	HOLSTER OPTION	1

**21 GAUGE STEEL REBAR
TIE WIRE ON SPOOLS
(carton of 50 spools))**



Spooled 21-gauge zinc coated rebar tie wire sold in cartons of 50. Each spool has 330 feet of wire.

Product No.	Description
BNT-40-WIRE	Rebar Tie Wire