



BN PRODUCTS-USA, LLC.

A Division of Benner-Nawman, Inc.

Roller Selection Chart

JMB-22 Rebar Bender

Bar Diameter	Center Roller #	Center Roller Outside Diameter	Moving Roller	Moving Roller Outside Diameter	*Quantity (per bend)
3/8" (10mm) #3	No.1	2.17"	No.5	5.91"	4 pieces
1/2" (13mm) #4	No.2	3.12"	No.4	4.75"	3 pieces
5/8" (16mm) #5	No.3	3.75"	No.2	3.12"	2 pieces
3/4" (19mm) #6	No.4	4.75"	No.1	2.17"	2 pieces
7/8" (22mm) #7	No.4	4.75"	No.1	2.17"	1 piece

**Indicates the number of rebar pieces, or bars, that may be bent at one time for each rebar size (diameter)*

Notes:

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